

**ripple** **friulsider**



# PUR

## Polyurethane foam

## The evolution of Polyurethane Foam

- Polyurethane foam for construction industry is widely used. Single component pressurized containers are available for ease of applications at jobsites.
- The foam classified by its fire resistance class (**as per DIN 4102**)
  - B1** - On contact with a naked flame, the foam will not burn or catch fire
  - B2** - On contact with a flame, the foam will also starts burning, when the source of flame is removed, it self-extinguishes.
  - B3** - On contact with a flame, the foam will also starts burning, when the source of flame is removed, it continues to burn.
- Polyurethane foam is specialized in construction and its applications are manifold.
- The tendency is to have a foam for each application or nature of work.

# PUR FOAMS

## POLYURETHANE FOAMS



**PUR 960 & 961**  
General purpose class B3



**PUR 962 WINTER**  
low temperature  $-10^{\circ}\text{C}$



**PUR 963**  
All positions, class B2



**PUR 964**  
Professional Use class B2



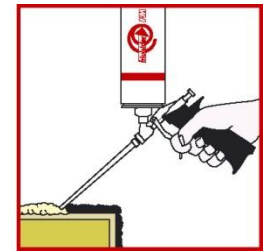
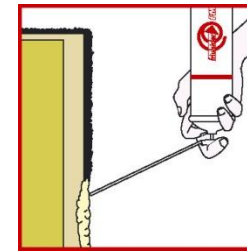
**PUR 965 & 966**  
Roofing tile/reduced expansion  
class B2



**PUR 967**  
certified REI 180.  
class B1 – Fire Retardant  
the foam self-extinguishes



**PUR 968**  
Flexible Window/Door frames  
class B2 – Fire Retardant



**PUR 969**  
Insulation, class B2



**PUR 972**  
Waterproof, class B3



**PUR Cleaner**  
Solvent for cleaning foam

# PUR Windows

## POLYURETHANE FOAM



# Flexible Polyurethane Foam for Window / Door Frames

# PUR 968

## POLYURETHANE FOAM

## Characteristics



- **Net Contents - 750 ml Yellow Colour cured foam**
- **Freely yielded foam = aprx. 40 litres volume**
- **B2 as per DIN 4102**
- **For use with (Dispenser) Gun**
- **Acoustic Insulation (EN ISO 771-1) = 60 dB**
- **Thermal Conductivity (DIN 52612) = 0.036 W/mK**
- **Elongation at break (DIN 53455) = 35 - 45%**
- **Water absorption (DIN 53428) = max 1 vol %**
- **Dimensional Stability = Max -1%**

# PUR 968

## POLYURETHANE FOAM

## Characteristics



- **No shrinkage**
- **Max elasticity**
- **Flexibility grade similar to silicone sealers**
- **Tack-free time @ 18°C & 60% rh = 5 - 10 mnts**
- **Curing time aprox. 20 - 25 hours**
- **Density of cured foam = 15 - 20 Kg/m<sup>3</sup>**
- **Temperature resistance = -40°C to +90°C**
- **Tensile Strength (DIN 53455) = 0.07 to 0.08 Mpa**
- **Compression Strength(DIN 53421) = 0.04 to 0.05 MPa**

# PUR 968

## POLYURETHANE FOAM

### Characteristics

#### Super flexible

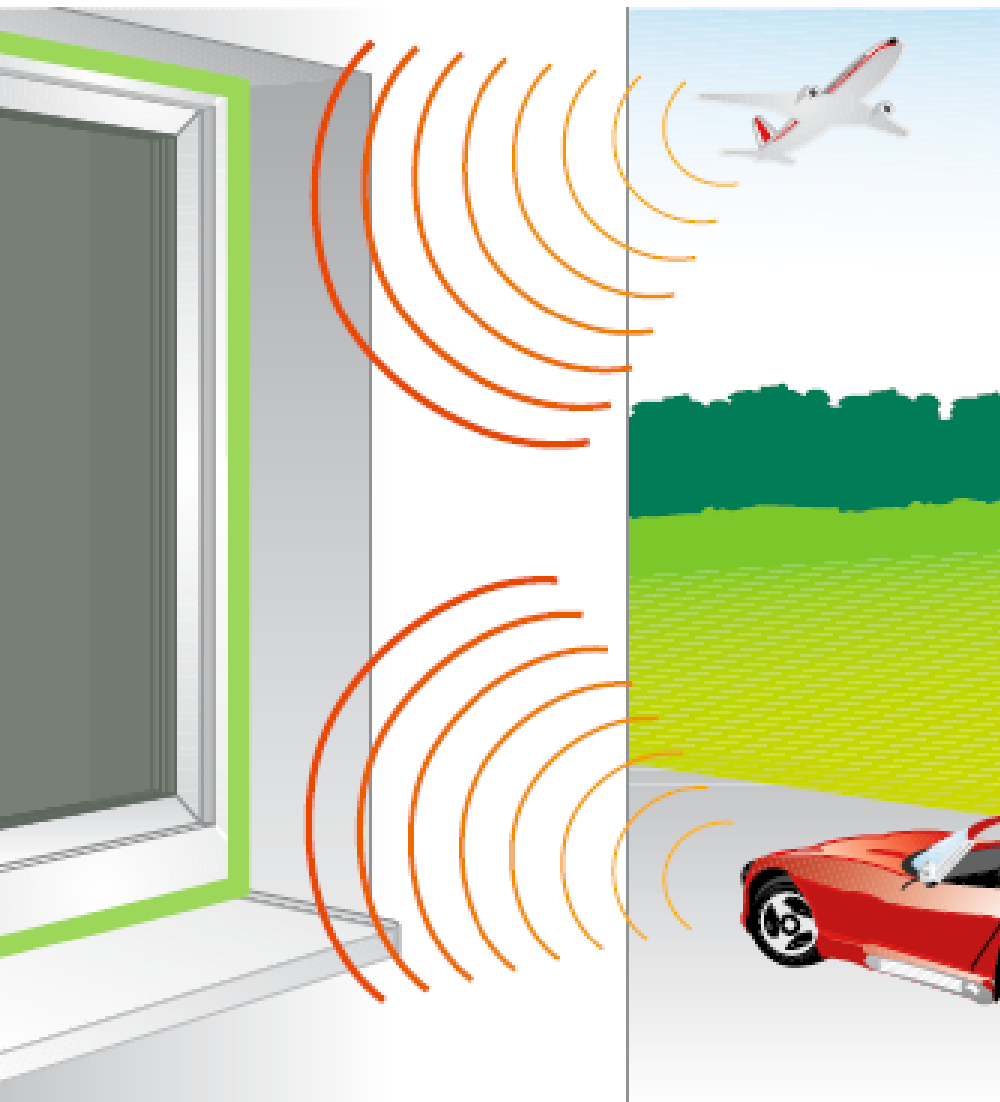
- Retains elasticity even when hardened.
- No shrinkage
- Max elasticity
- Flexibility grade similar to silicone sealers





# PUR 968

## POLYURETHANE FOAM



## Characteristics

# High acoustic insulation

**60 dB (DIN 717-1)**

**(certified data)**

# PUR 968

## POLYURETHANE FOAM



## Characteristics

**High thermal  
insulation**

**0,036 W/(mK)**

# PUR 968

## POLYURETHANE FOAM

### Application areas



**Window frames with wooden frame**

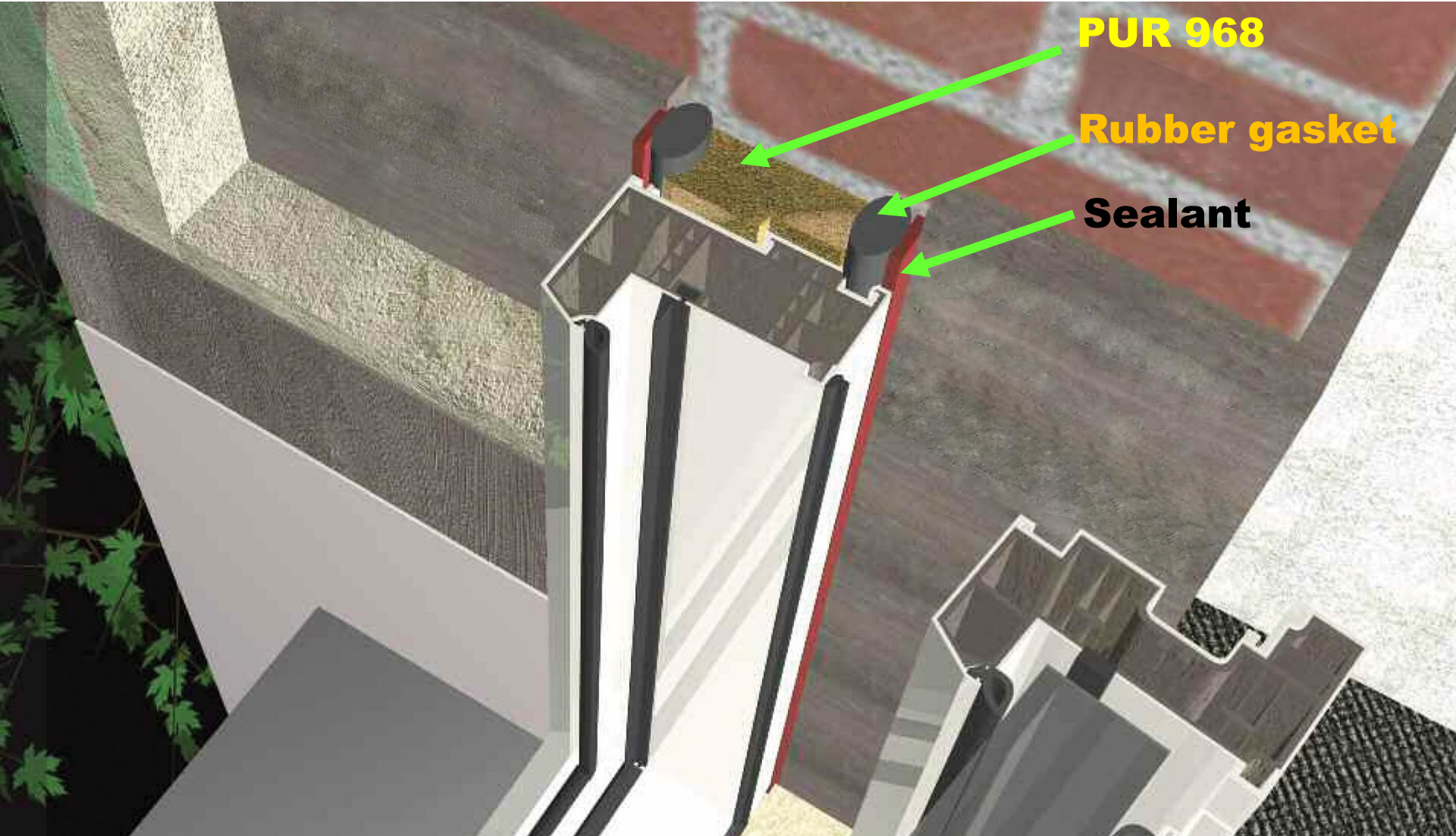


**Window frames without wooden frame**

# PUR 968

POLYURETHANE FOAM

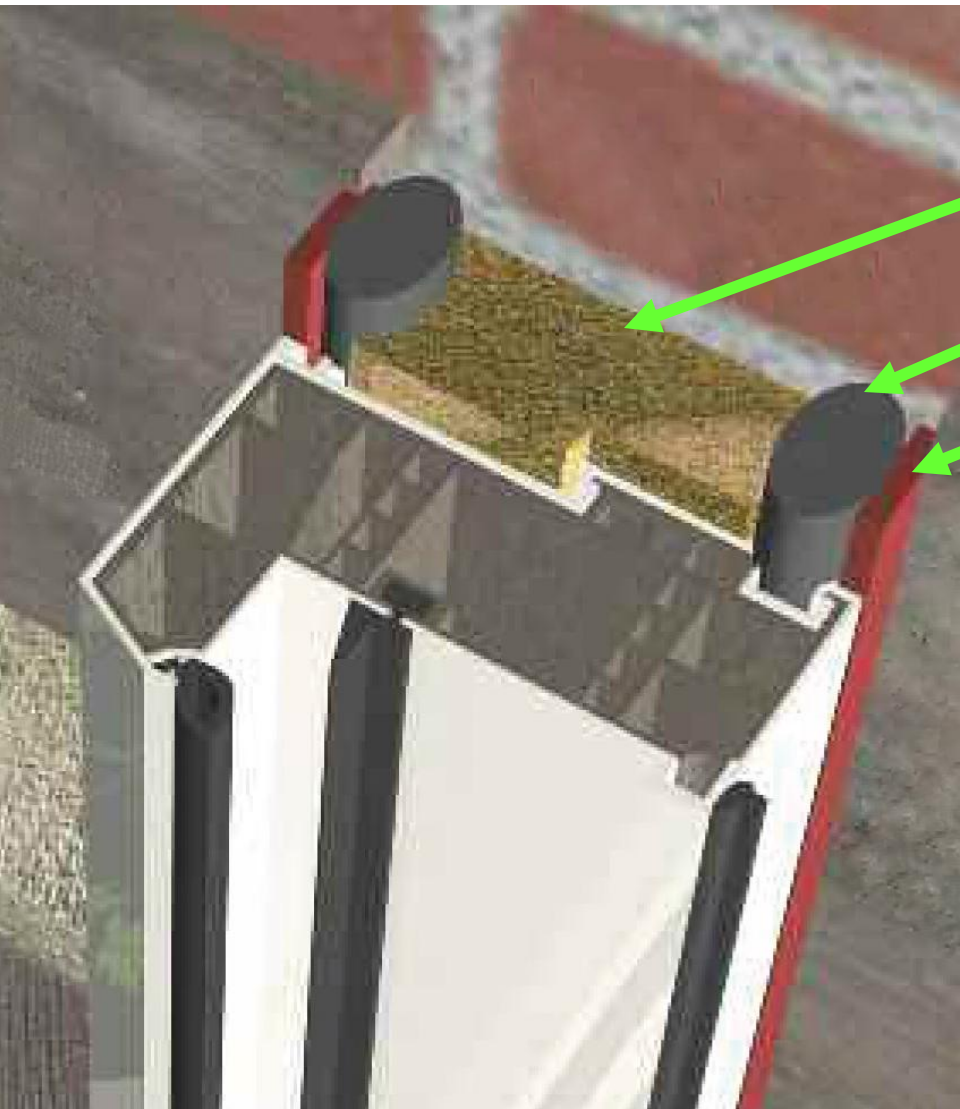
## How does it work?



# PUR 968

POLYURETHANE FOAM

## How does it work?



**PUR 968**

**Rubber gasket**

**Sealant**

**The elastic gasket is important as it allows the foam and the sealant to work on 2 sides only = max flexibility**

# PUR 968

## POLYURETHANE FOAM

## Application areas



# PUR 968

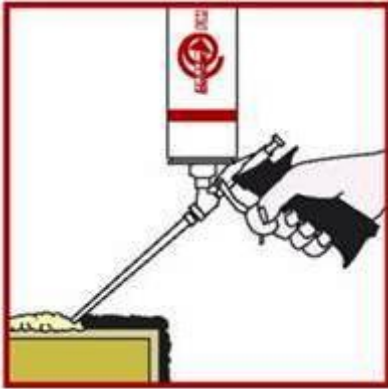
## POLYURETHANE FOAM

## How does it work?



- **The Working surface should be free from Grease, Oil & clean**
- **It is recommended to dampen the substrate or a mist spray of water on the substrate prior to the foam application**
- **Shake the PUR 968 Can up & down repeatedly several times**
- **Remove the Cap, there is a pair of disposable gloves to wear**
- **Screw the Nozzle valve on to the Gun carefully without pressing the foam can otherwise foam will come out**
- **Use the PUR 968 can upside down while extrusion of Foam**
- **For substrates where water retaining structures, apply a bead of 3 cms all around the perimeter or into the gap**
- **Complete work in 5 minutes as the foam becomes tack-free**
- **For filling – Only partially fill the cavity. After extrusion, the foam will self expand ensuring good filling inside.**
- **Leave the applied foam to cure for around 24 hours**
- **Excess cured foam can be cut-off and trimmed**

## Recommendations



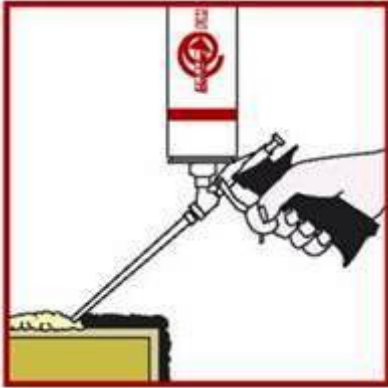
- Cured PUR Foam should be protected against UV light
- Do not apply where Foam is exposed to Sunlight
- Use Organic Solvents such as Acetone, NC Thinner for cleaning the fresh foam from the nozzle, Valve etc
- Once cured, foam can only be removed mechanically
- The ideal working temperature  $+20^{\circ}\text{C}$  to  $+ 25^{\circ}\text{C}$
- Keep away from sources of ignitions.
- Do not spray on a naked flames or fire
- Do not pierce or burn even after empty the can
- Dispose the cans as per standard norms
- Protect from direct sunlight and do not expose to the temperatures exceeding  $+50^{\circ}\text{C}$
- Store cans upright in dry & cool place under  $+25^{\circ}\text{C}$



# PUR 968

## POLYURETHANE FOAM

## Accessories



**Professional Dispenser**



**Metal Dispenser**



**PUR Foam Cleaner**

