

**friulsider****Declaration of Performance****FM753 Crack**

Throughbolt anchor made of galvanised steel

1. Identification of the product: **FM753 Crack**

2. Identification code (art. 11.4), for the batch or serial number see packaging:

d <sup>1)</sup>	L <sup>2)</sup> [mm]	t <sub>fix</sub> <sup>3)</sup> [mm]	Marking	ID	Cod.
M8	68	4	FM-C 8/4	A	75350b08068
	75	10	FM-C 8/10	B	75350b08075
	90	25	FM-C 8/25	C	75350b08090
	115	50	FM-C 8/50	D	75350b08115
	135	70	FM-C 8/70	E	75350b08135
	165	100	FM-C 8/100	G	75350b08165
M10	90	10	FM-C 10/10	A	75350b10090
	105	25	FM-C 10/25	B	75350b10105
	115	35	FM-C 10/35	C	75350b10115
	135	55	FM-C 10/55	D	75350b10135
	155	75	FM-C 10/75	E	75350b10155
	185	105	FM-C 10/105	F	75350b10185
M12	110	10	FM-C 12/10	A	75350b12110
	120	20	FM-C 12/20	B	75350b12120
	145	45	FM-C 12/45	C	75350b12145
	170	70	FM-C 12/70	D	75350b12170
	200	100	FM-C 12/100	E	75350b12120
M16	130	10	FM-C 16/10	A	75350b16130
	150	30	FM-C 16/30	B	75350b16150
	185	60	FM-C 16/60	C	75350b16185
	220	100	FM-C 16/100	D	75350b16220

<sup>1)</sup> Nominal diameter of thread; <sup>2)</sup> Length of anchor; <sup>3)</sup> Thickness fixture max.

3. Intended use:

Generic type	Torque controlled expansion anchor throughbolt type
Base material	Cracked and un-cracked concrete C20/25 to C50/60 acc. to EN 206-1
Material	Steel galvanised 8µm acc. to EN ISO 4042 (cl. 9.8 for bolt acc. to EN ISO 898-1)
Durability	Internal dry conditions
Loading	Static, quasi-static and Seismic
Fire Resistance	F120
Fire Reaction	A1 according to EN 13501-1

4. Manufacturer (art. 11.5): **Friulsider SpA via trieste,1 - 33048 San Giovanni al Natisone (UD) - Italy**5. Authorised representative (art. 12.2): **Not Relevant**6. System of Assessment AVCP (annex V): **System 1**

7/8. Harmonised Specification &amp; Notified Body:

	Name of Body	System of Assessment	Reference	EAD / EN Document
Technical Specification Document	CSTB <sub>[TAB]</sub>	1	<b>ETA-09/0056</b>	<b>ETAG001 p.1-2-Annex E</b>
Constancy of Performance & FPC	CSTB nr.0679 <sub>[NB]</sub>	1	0679-CPR-0418	ETAG001 p.1

9. Declared Performance: **See Annexes**

10. The performance of the product identified in points 1 and 2 is in conformity with declared performance in point 9.

This declaration of performance is issued under the sole responsibility of Friulsider SpA.

Signed for and behalf of the manufacturer by:

Name and functions	Signature	Place and date of issue
<b>Fabrizio Fasan</b> Sales Manager		San Giovanni al Natisone, 29-06-2017

## ANNEX I°

Declared Performances acc. to ETA-09/0056 - ETAG001 p.1 and 2

Design Method ETAG001-Annex C or CEN/TS 1992-4

ESSENTIAL CHARACTERISTICS		PERFORMANCE			
Installation parameters		M8	M10	M12	M16
$d_0$	Nominal diameter of drill bit [mm]	8	10	12	16
$h_{nom}$	Minimum installation depth [mm]	54	67	81	97
$h_{ef}$	Effective anchorage depth [mm]	48	60	72	86
$h_{min}$	Minimum thickness of the concrete member [mm]	100	120	150	170
$T_{inst}$	Nominal torque moment [Nm]	20	40	60	120
$s_{min}$	Minimum spacing [mm]	50	60	70	80
for $c \geq$	Edge distance [mm]	65	80	90	120
$c_{min}$	Minimum edge distance [mm]	50	60	70	85
for $s \geq$	Anchor spacing [mm]	75	120	150	170
<b>TENSION Steel failure</b>		M8	M10	M12	M16
$N_{Rk,s}$	Tension Steel characteristic failure [kN]	23,8	38,7	54,7	98,4
$\gamma_{m,sN}^{1)}$	Partial safety factor for tension steel failure [-]	1,5			
<b>Pull-out failure</b>		M8	M10	M12	M16
$N_{Rk,p,cr}$	Tension characteristic load in <b>cracked concrete</b> C20/25 [kN]	6	12	16	20
$N_{Rk,p,ucr}$	Tension characteristic load in <b>un-cracked concrete</b> C20/25 [kN]	9	16	20	35
$\gamma_2$	Partial safety factor [-]	1,0			
$\gamma_{mc}^{1)}$	Partial safety factor [-]	1,5			
$\Psi_c C30/37$	Increasing factor for concrete C30/37 [-]	1,22			
$\Psi_c C40/50$	Increasing factor for concrete C40/50 [-]	1,41			
$\Psi_c C50/60$	Increasing factor for concrete C50/60 [-]	1,55			
<b>Concrete cone failure and Splitting failure</b>		M8	M10	M12	M16
$K_{cr}$	Factor for cracked concrete ref. CEN/TS 1992-4-4 §. 6.2.1.4 [-]	7,2			
$K_{ucr}$	Factor for un-cracked concrete ref. CEN/TS 1992-4-4 §. 6.2.1.4 [-]	10,1			
$s_{cr,N}$	Critical spacing for concrete cone failure [mm]	140	180	220	260
$c_{cr,N}$	Critical edge distance for concrete cone failure [mm]	70	90	110	130
$s_{cr,sp}$	Critical spacing for splitting failure [mm]	290	360	430	520
$c_{cr,sp}$	Critical edge distance for splitting failure [mm]	145	180	215	260
$\gamma_{mc} = \gamma_{msp}^{1)}$	Partial safety factor [-]	1,5			
<b>Displacement on Tension Load</b>		M8	M10	M12	M16
$N_{cr}$	Service tension load in <b>cracked concrete</b> C20/25 [kN]	2,9	5,7	7,6	9,5
$\delta_{N0,cr}$	Short term displacement under tension load [mm]	1,4	1,2	0,9	0,6
$\delta_{N\infty,cr}$	Long term displacement under tension load [mm]	1,4	1,2	1,3	0,6
$N_{ucr}$	Service tension load in <b>un-cracked concrete</b> C20/25 [kN]	4,3	7,6	9,5	16,7
$\delta_{N0,ucr}$	Short term displacement under tension load [mm]	0,1	0,1	0,1	0,1
$\delta_{N\infty,ucr}$	Long term displacement under tension load [mm]	0,5	0,5	0,5	0,5
<b>SHEAR Steel failure</b>		M8	M10	M12	M16
$V_{Rk,s}$	Shear Steel characteristic failure [kN]	12,9	24,2	33,8	66,4
$K_2$	Ductility factor acc.to CEN/TS 1992-4-5 Section § 6.3.2.1 [-]	0,8			
$M_{Rk,s}^0$	Bending Moment characteristic failure [Nm]	34	67	118	300
$\gamma_{m,sV}^{1)}$	Partial safety factor [-]	1,5			
<b>Shear Concrete Pry-out failure</b>		M8	M10	M12	M16
$k$	Factor equation (5.6) of ETAG 001-Annex C, § 5.2.3.3 [-]	1,0	2,0		
$k_3$	Factor equation (16) of CEN/TS 1992-4-4, § 6.2.2.3 [-]	1,0	2,0		
$\gamma_{mc}^{1)}$	Partial safety factor [-]	1,5			
<b>Shear Concrete Edge failure</b>		M8	M10	M12	M16
$l_f$	Effective anchorage length [mm]	48	60	72	86
$d_{nom}$	Nominal diameter of anchor [mm]	8	10	12	16
$\gamma_{mc}^{1)}$	Partial safety factor [-]	1,5			
<b>Displacement on Shear Load</b>		M8	M10	M12	M16
$V$	Service shear load in concrete [kN]	6,2	11,4	16,2	31,4
$\delta_{V0}$	Short term displacement under shear load [mm]	3,0	3,8	4,1	4,5
$\delta_{V\infty}$	Long term displacement under shear load [mm]	4,1	5,1	5,5	6,1

<sup>1)</sup> In absence of other national regulations.

## ANNEX II°

**SEISMIC RESISTANCE Declared Performances acc. to ETA-09/0056 - ETAG001 Annex E**

Design Method according to TR045

ESSENTIAL CHARACTERISTICS			PERFORMANCE			
SEISMIC RESISTANCE Category C1			M8	M10	M12	M16
$N_{rk,p,seis\ C1}$	Tension charact. load in concrete C20/25 for Seismic Category C1	[kN]	6	12	16	20
$\gamma_{msN,seis}^{2)}$	Partial safety factor for seismic actions under tension load	[-]	1,5			
$V_{rk,s,seis\ C1}$	Shear Steel characteristic failure Seismic for Category C1	[kN]	7,7	17,0	30,4	57,6
$\gamma_{msV,seis}^{2)}$	Partial safety factor for seismic actions under shear load	[-]	1,5			
SEISMIC RESISTANCE Category C2			M8	M10	M12	M16
$N_{rk,p,seis\ C2}$	Tension charact. load in concrete C20/25 for Seismic Category C2	[kN]	-	3,3	11,8	20
$\gamma_{mpN,seis}^{2)}$	Partial safety factor for seismic actions under tension load	[-]	1,5			
$\delta_{N,seis\ (DSL)}^{3)\ 4)}$	Displacement at DSL	[mm]	-	2,5	5,0	4,4
$\delta_{N,seis\ (USL)}^{3)\ 4)}$	Displacement at USL	[mm]	-	10,7	20,4	17,8
$V_{rk,s,seis\ C2}$	Shear Steel characteristic failure Seismic for Category C2	[kN]	-	11,9	19,3	31,2
$\gamma_{msV,seis}^{2)}$	Partial safety factor for seismic actions under shear load	[-]	1,5			
$\delta_{V,seis\ (DSL)}^{3)\ 4)}$	Displacement at DSL	[mm]	-	5,0	7,0	7,0
$\delta_{V,seis\ (USL)}^{3)\ 4)}$	Displacement at USL	[mm]	-	7,1	9,1	6,6

<sup>2)</sup> The recommended partial safety factors under seismic action ( $\gamma_{m,seis}$ ) are the same as for static loading.

<sup>3)</sup> The listed displacement represent mean values

<sup>4)</sup> A smaller displacement may be required in the design in the case of displacement sensitive fastenings or "rigid" supports.

The characteristic resistance associated with such smaller displacement may be determined by linear interpolation or proportional reduction.

**FIRE RESISTANCE Declared Performances acc. to ETA-09/0056**

Design Method according to TR020

ESSENTIAL CHARACTERISTICS			PERFORMANCE			
FIRE RESISTANCE			M8	M10	M12	M16
$F_{Rk,s,fi,R30}$	Characteristic Tensile/Shear Resistance = 30 min.	[kN]	0,4	0,9	1,7	3,1
$F_{Rk,s,fi,R60}$	Characteristic Tensile/Shear Resistance = 60 min.	[kN]	0,3	0,8	1,3	2,4
$F_{Rk,s,fi,R90}$	Characteristic Tensile/Shear Resistance = 90 min.	[kN]	0,3	0,6	1,1	2,0
$F_{Rk,s,fi,R120}$	Characteristic Tensile/Shear Resistance = 120 min.	[kN]	0,2	0,5	0,8	1,6
$M_{Rk,s,fi,R30}^0$	Characteristic Bending Moment = 30 min.	[Nm]	0,4	1,1	2,6	6,7
$M_{Rk,s,fi,R60}^0$	Characteristic Bending Moment = 60 min.	[Nm]	0,3	1,0	2,0	5,0
$M_{Rk,s,fi,R90}^0$	Characteristic Bending Moment = 90 min.	[Nm]	0,3	0,7	1,7	4,3
$M_{Rk,s,fi,R120}^0$	Characteristic Bending Moment = 120 min.	[Nm]	0,2	0,6	1,3	3,3
$\gamma_{M,fi}^{5)}$	Partial safety factor under fire exposure	[-]	1,0			
$S_{cr,N,fi}$	Critical spacing under fire exposure	[mm]	192	240	288	384
$C_{cr,N,fi}$	Critical edge distance under fire exposure	[mm]	96	120	144	192

<sup>5)</sup> In absence of other national regulations, under fire exposure is recommended the safety factor  $\gamma_{M,fi} = 1,0$ .