

Ref: Civil-Aid:MT:AG/1/924(a) Test order dated: 11.1.2013

M/s. Ripple Construction Products Pvt. Ltd.

EWS 4, BK Uda SR Nagar HYDERABAD 500 038

## TEST REPORT ON RI BARS AND THREADED ANCHOR SAMPLES

Source of sample

Sample supplied by the customer

Reference

Letter dated 11.1.2013

Period of test

11.1.2013 to 17.1.2013

Test Procedure

Tests conducted by using R Fix chemical anchor in M25 grade of concrete

Date: 21.1.2013

fixing Anchor bolts and Reinforcement bars of various diameter as

detailed in test reports. We have also conducted tests till failure load and

the following data outlines.

## Rebars with R Fix

| ACDU      | TO AATETT          | Tr TIV              |                       |                                 |   |                  |  |
|-----------|--------------------|---------------------|-----------------------|---------------------------------|---|------------------|--|
| SI.<br>No | Bar<br>dia<br>(mm) | Hole<br>Dia<br>(mm) | Hole<br>depth<br>(mm) | Max.<br>Failure<br>Load<br>(kN) | Recommended<br>load as per<br>customer's<br>specification<br>(kN) | Observation      | Factor of safety<br>against<br>recommended<br>load |
| 1         | 8                  | 12                  | 80                    | 31.66                           | 8.8   | Steel bar cut    | 3.6  |
| 2         | 10                 | 14                  | 90                    | 28.08                           | 12.3  | Bond failure     | 2.3  |
| 3         | 12                 | 16                  | 110                   | 49.54                           | 16.5  | Concrete failure | 3.0  |
| 4         | 16                 | 20                  | 125                   | 83.20                           | 23.7  | Concrete failure | 3.5  |

## Anchor Bolt with R Fix

| Sl.<br>No | Bar<br>dia<br>(mm) | Hole<br>Dia<br>(mm) | Hole<br>depth<br>(mm) | Max.<br>Failure<br>Load<br>(kN) | Recommended<br>load as per<br>customer's<br>specification<br>(kN) | Observation      | Factor of safety<br>against<br>recommended<br>load |
|-----------|--------------------|---------------------|-----------------------|---------------------------------|---|------------------|--|
| 1         | 8                  | 10                  | 80                    | 22.72                           | 8.6   | Anchor bolt cut  | 2.6  |
| 2         | 10                 | 12                  | 90                    | 36.92                           | 13.8  | Anchor bolt cut  | 2.7  |
| 3         | 12                 | 14                  | 110                   | 50.02                           | 20.0  | Bond failure     | 2.5  |
| 4         | 16                 | 18                  | 125                   | 58.70                           | 28.0  | Concrete failure | 2.1  |

Test Witnessed by:

1. Mr. Bharath Kumar, Regional Manager of

M/s. Ripple Construction Products Pvt. Ltd. and

2. Mr. Nunna Rao, Managing Director of

M/s. Ripple Construction Products Pvt. Ltd.

As furnished by the customer.

**Note:** 1. The results relate only to the items tested.

2. Report shall not be reproduced except in full, without the written approval of the lab.

3. Any correction invalidates this report.

Civil-Aid Technoclinic PVRIADHAKRISHNA 1030, 13th Cross Banashankari 2nd Stage

: Bangalore - 560 070. India

Sr. Technical Officerinfo.in@in.bureauveritas.com

www.civilaid.com

Chennai (Off/Lab) Tel.: +91 44 24847345

Hyderabad (Off) Tel.: +91 40 66824582 (Lab) Tel.: +91 40 64584582 Hyderabad

Mangalore (Off/Lab) Tel.: +91 824 2213571