

Declaration of Performance







Intended use or uses of the construction product according to EN14592				
Generic type	Dowel-type wood screws			
Base material	Timber structures			
Material	Carbon steel acc. to SAE1022 cemented (cl.9.8) - White zinc plated 5µm acc. to ISO2081			
Durability	Service class 1 and 2 acc. to Eurocode 5 EN1995-1-1			
Loading	Load bearing fixing on wood constructions			
Fire Reaction	A1 according to EN13501-1			
No. J-30-20077-11 issued by	SZU notified body nr.1015			
On the basis of	EN14592			
Under System (AVCP)	3			

Declared performances according to EN14592						
Design method Eurocode 5 - EN1995-1-1:2008 §.8.7						
ESSENTIA	L CHARACTERISTICS		PERFORMANCE			
d	Nominal diameter	[mm]	7,5			
d _h	Head diameter	[mm]	11,5			
d_1	Inner thread diameter	[mm]	5,3			
$M_{y,k}$	Characteristic yield moment	[Nmm]	23294			
$\mathbf{f}_{ax,k}$	Characteristic withdrawal parameter ρk 450 kg/m^3	[N/mm²]	11,2			
f _{head,k}	Characteristic head pull-through parameter ρk 500 kg/m³	[N/mm²]	30,6			
f _{tens,k}	Characteristic tensile capacity	[kN]	22,0			
f _{tor,k}	Characteristic torsional strength	[Nm]	25			
f _{tor,k} / R _{tor,k}	Characteristic ratio torsional $\rho k 450 kg/m^3$	[-]	2,8			

The above performances apply for the following article numbers:

d ¹⁾ [mm]	l ²⁾ [mm]	Cod.				
	40	19419b07040				
	60	19419b07060				
	70	19419b07070				
	80	19419b07080				
	90	19419b07090				
7,5	100	19419b07100				
	120	19419b07120				
	150	19419b07150				
	180	19419b07180				
	210	19419b07210				
	240	19419b07240				

¹⁾ Nominal diameter; 2) Length.

We inform you that Friulsider is classified in the EC 1907/2006 Reach Directive as a Downstream-user of substances.

The product supplied does not contain substances classified as SVHC according to the Candidate List in a concentration equal or greater than 0.1% (weight / weight). Article 31 is not applicable to the present product.

The performances of the product identified by the above identification code are in conformity with the declared performance. This declaration of performance is issued under the sole responsibility of **Friulsider SpA**. Signed for and behalf of the manufacturer by:

Name and functions	Place and date of issue	Signature
Eng.Vittorio Pilla General Director	San Giovanni al Natisone, 04-11-2013	At An